# **6.420TDI** Specifications



Power at crankshaft	235.5 kW [320 hp]
Displacement	4.2 I [254 in³]
Configuration	6 cylinders in line 4 valves per cylinder
Operation type	4 stroke Diesel
Bore & Stroke	94 x 100 mm [3.7 x 3.94 in]
Compression ratio	15.7:1
Rated speed	3600 rpm
Idle speed	700 rpm
Peak torque	804 Nm
Peak torque speed	2400 rpm
Dry weight with TTM50A	469 kg [1033 lb]

Engine base	Toyota
Fuel system	Direct injection Mechanical governor
Air intake	Turbocharged with intercooler
Cooling	Closed cooling with heat exchanger
Mounting angle	7° Front up 0° Front down
Alternator	12 Volt 80 Amp
Rating	M6
Emission complianc	e RCD 94/25/EC BSO 2



# 6.420TDI

# 235.5 kW [320 hp] @ 3600 rpm

#### **TECHNICAL DESCRIPTION**

#### **Engine block**

- 6 cylinders in line
- 4 valves per cylinder
- Watercooled exhaust manifold
- Internal balancers

#### **Fuel system**

- Direct injection, mechanical governor
- Fuel filter with hand primer

#### **Lubrication system**

- Replaceable full-flow oil filter
- Oil dipstick
- Transmission oil cooler

# **Cooling system**

- Closed cooling with heat exchanger
- Gear driven self-priming raw water pump
- Coolant circulating pump
- Water cooled exhaust elbow

#### **Electrical system & Instrumentation**

- 12V 80A alternator
- 12V Electrical system
- Complete instrumentation including key switch and alarms

#### Air intake

- Dry turbocharger
- Intercooler

#### Other features

Flexible engine mounting

#### Optional equipment & accessories

- Complete marine propulsion systems
- Marine transmission adaptation kits
- Throttle and shift controls
- Additional instrumentation, Flying bridge extension harness
- Water boiler systems
- Stuffing box connections
- Complete fuel systems
- Complete exhaust systems
- Trolling valve
- 12V 120A alternator
- Two pole electrical system

#### **RATING**

- Up to 500 annual operating hours
- Load factor up to 35%
- Full power for no more than 30 minutes out of each 8 hours of operation. The remaining operation time must be at or below cruising speed

#### **TRANSMISSIONS**

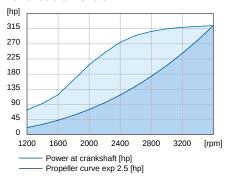
#### **Shaft line**

- TTM50A
- ZF220PL
- ZF63
- ZF63A
- ZF63IV
- ZF80A

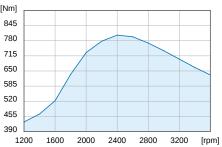
Contact your local dealer for more details and availability for transmission model and type.

#### PERFORMANCE CURVES

#### Power at crankshaft

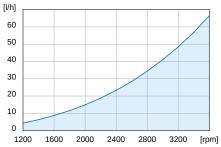


## Torque at crankshaft

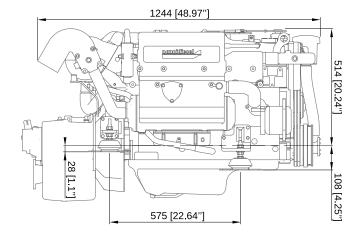


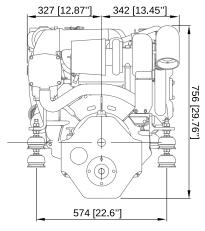
#### **Fuel consumption**

At calculated propeller load exp 2.5



## **DIMENSIONS WITH ZF63**





# Nanni Industries S.A.S. France

11, Avenue Mariotte - Zone Industrielle 33260 La Teste - France Tel: +33 (0)5 56 22 30 60

Fax: +33 (0)5 56 22 30 79

# Nanni Trading S.R.L

Via Degli Olmetti, 5/B 00060 Formello (RM) - Italia Tel: +39 (0)6 30 88 42 51/52/53 Fax: +39 (0)6 30 88 42 54 Technical data according to ISO 8665. Specifications are subject to change without notice. Images and illustrations may shown non standard equipments. All combination of equipment & accessory are not available.

120914-ENG